

ABSTRACT OF THE DISCLOSURE

5 A vial for use in a level and a method of forming such a vial are disclosed. The vial includes a cylinder having an inner surface defining a cavity, and a material molded around the cylinder. The vial preferably includes at least one marker ring positioned between the first and second materials. The method comprises providing the cylinder; molding a material around the cylinder; machining the inner surface to a desired state; and positioning a bubble in the cavity.